

Revision Number: 005.0

1. PRODUCT AND COMPANY IDENTIFICATION

Product name:

11# 59 Product type/use: Epoxy Restriction of Use: None i Company address: Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067

LOCTITE STYCAST 2651-40FR BK known as STYCAST 2651-40FR BLK 11# 5KG Epoxy resin None identified IDH number:

1188065

Item number:44201Region:United StatesContact information:Telephone: +1 (860) 571-5100MEDICAL EMERGENCY Phone: Poison Control Center1-877-671-4608 (toll free) or 1-303-592-1711TRANSPORT EMERGENCY Phone: CHEMTREC1-800-424-9300 (toll free) or 1-703-527-3887Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW		
WARNING:	CAUSES SKIN IRRITATION.	
	MAY CAUSE AN ALLERGIC SKIN REACTION.	
	CAUSES SERIOUS EYE IRRITATION.	
	SUSPECTED OF DAMAGING FERTILITY OR THE UNBORN CHILD.	
	MAY CAUSE DAMAGE TO ORGANS THROUGH PROLONGED OR	
	REPEATED EXPOSURE.	

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1
REPRODUCTIVE TOXICITY	2
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE	2

PICTOGRAM(S)

Precautionary Statements

Prevention:	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe vapors, mist, or spray. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection.
Response:	IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical attention. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.
Storage:	Store locked up.
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Product name: LOCTITE STYCAST 2651-40FR BK known as STYCAST 2651-40FR BLK 11# 5KG Page 1 of 6

Hazardous Component(s)	CAS Number	Percentage*	
Epichlorohydrin-4,4'-isopropylidene diphenol resin	25068-38-6	30 - 60	
Mica	12001-26-2	30 - 60	
N,N'-ethylenebis(3,4,5,6- tetrabromophthalimide)	32588-76-4	5 - 10	
Dibromoneopentyl glycol, polymer with chloromethyloxirane	31452-80-9	1 - 5	
Carbon black	1333-86-4	0.1 - 1	
Dimethyl phosphonate	868-85-9	0.1 - 1	

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES		
Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.	
Skin contact:	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse.	
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.	
Ingestion:	Do not induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention.	
Symptoms:	See Section 11.	
5.	FIRE FIGHTING MEASURES	
Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.	
Special firefighting procedures:	s: Wear self-contained breathing apparatus and full protective clothing, such as	

Unusual fire or explosion hazards:Closed containers may rupture (due to build up of pressure) when exposed to
extreme heat.Hazardous combustion products:Oxides of carbon. Toxic and irritating vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Remove all sources of ignition. Ensure adequate ventilation. Isola

Remove all sources of ignition. Ensure adequate ventilation. Isolate area. Keep unnecessary personnel away. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a closed container until ready for disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling:	Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Refer to Section 8.
Storage:	Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	None	None	None
Mica	0.1 mg/m3 TWA Respirable fraction.	20 MPPCF TWA 15 mg/m3 PEL Total dust. 5 mg/m3 PEL Respirable fraction.	None	None
N,N'-ethylenebis(3,4,5,6- tetrabromophthalimide)	None	None	None	None
Dibromoneopentyl glycol, polymer with chloromethyloxirane	None	None	None	None
Carbon black	3 mg/m3 TWA Inhalable fraction.	3.5 mg/m3 PEL	None	None
Dimethyl phosphonate	None	None	None	None

Engineering controls:

Respiratory protection:

Eye/face protection:

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Skin protection:

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Color: Odor: Odor threshold: pH: Vapor pressure: Boiling point/range: Melting point/ range: Specific gravity: Vapor density: Flash point: Flammable/Explosive limits - lower: Flammable/Explosive limits - upper: Autoignition temperature: Flammability: Evaporation rate: Solubility in water: Partition coefficient (n-octanol/water): VOC content: Viscosity: Decomposition temperature:

Liquid Black Slight Not available. Not available. < 0.1 mm hg Not determined Not available. 1.55 > 1 > 93 °C (> 199.4 °F) Not available. Not available. Not available. Not applicable Not available. Insoluble Not available. < 0.1 g/l Not available. Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	None under normal processing.
Hazardous decomposition products:	Oxides of carbon. Aldehydes. Acids. Irritating organic vapours.
Incompatible materials:	Strong oxidizing agents. Strong acids and strong bases. Primary and secondary aliphatic amines.
Reactivity:	Not available.
Conditions to avoid:	High temperatures. Heat, flames, sparks and other sources of ignition. Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin,

Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation:	May cause respiratory tract irritation.
Skin contact:	Causes skin irritation. May cause allergic skin reaction.
Eye contact:	Causes serious eye irritation.
Ingestion:	May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects	
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	Allergen, Irritant	
Mica	None	Lung	
N,N'-ethylenebis(3,4,5,6- tetrabromophthalimide)	Oral LD50 (Rat) = > 7,500 mg/kg	Irritant	
Dibromoneopentyl glycol, polymer with chloromethyloxirane	None	Allergen, Blood, Bone Marrow, Immune system, Irritant, Reproductive	
Carbon black	Oral LD50 (Rat) = > 8,000 mg/kg	Respiratory, Some evidence of carcinogenicity	
Dimethyl phosphonate	Oral LD50 (Mouse) = 2,815 mg/kg Oral LD50 (Rat) = 3,040 mg/kg Oral LD50 (Rat) = 3,283 mg/kg Dermal LD50 (Rabbit) = 2,400 mg/kg	Irritant, Nervous System, Reproductive, Liver, Eyes, Carcinogen, Mutagen	

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Epichlorohydrin-4,4'-isopropylidene diphenol resin	No	No	No
Mica	No	No	No
N,N'-ethylenebis(3,4,5,6- tetrabromophthalimide)	No	No	No
Dibromoneopentyl glycol, polymer with chloromethyloxirane	No	No	No
Carbon black	No	Group 2B	No
Dimethyl phosphonate	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information:

Not available.

13. DISPOSAL CONSIDERATIONS Information provided is for unused product only.			
			Recommended method of disposal:
14. TRANSPORT INFORMATION			
The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration. U.S. Department of Transportation Ground (49 CFR)			
			Proper shipping name: Hazard class or division: Identification number: Packing group:
International Air Transportation (ICAO/I	ΑΤΑ)		
Proper shipping name: Hazard class or division: Identification number: Packing group:	Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin) 9 UN 3082 III		
Water Transportation (IMO/IMDG) Proper shipping name: Hazard class or division: Identification number: Packing group: Marine pollutant:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin) 9 UN 3082 III Epoxy resin		
15.	REGULATORY INFORMATION		

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification:	None above reporting de minimis
CERCLA/SARA Section 302 EHS: CERCLA/SARA Section 311/312: CERCLA/SARA Section 313:	None above reporting de minimis. Immediate Health, Delayed Health None above reporting de minimis.
California Proposition 65:	This product contains a chemical known to the State of California to cause birth defects or other reproductive harm. This product contains a chemical known in the State of California to cause cancer.
Canada Regulatory Information	
CEPA DSL/NDSL Status: Contains one or more components listed on the Non-Domestic Substances List. All oth components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record required by Environment Canada. They may be imported into Canada in limited quantit	

16. OTHER INFORMATION

Please contact Regulatory Affairs for additional details.

This safety data sheet contains changes from	the previous version in sections: 2, 3
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Prepared by:	Product Safety and Regulatory Affairs
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